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PRINT DATE: 01/05/96

FAILURE MODES EFFECTS ANALYSIS (FMEA) - CIL HARDWARE

NUMBER: MS-8MR-8029-X

SUBSYSTEM NAME: ORBITER DOCKING SYSTEM

REVISION:

4

OCT, 1995

PART NAME VENDOR NAME PART NUMBER VENDOR NUMBER

LRU

: PFCU

RSC-E

MC821-0087-0006 17RC=10> 2601F\_J

PART DATA

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:

LINE REPLACEABLE UNIT (LRU) PFCU - PYROTÉCHNIC FIRE CONTROL UNIT

REFERENCE DESIGNATORS: 40V53A2A4

QUANTITY OF LIKE ITEMS: 1

(ONE)

**FUNCTION:** 

THE PFCU CONTAINS THE COMMAND RECEPTION MODULE. THE RELAY MODULES REQUIRED TO ISSUE PYROBOLT INITIATION, AND THE INHIBIT CIRCUITS TO PRECLUDE UNWANTED FIRINGS. THE PFCU PROVIDES INITIATION OF TWO GROUPS (BUSES +NN1, AND +NN2) OF 12 INITIATORS WITH TWO BRIDGEWIRES PER INITIATOR AND ONE INITIATOR PER HOOK.

# **OUTPUT FUNCTIONS:**

- PROVIDES PYROBOLT ACTIVATION BUSES (+NN1 AND/OR +NN2.)
- PROVIDES STATUS SIGNALS TO THE CONTROL PANEL AND TO THE DCU.

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PRINT DATE: 08/29/95

FAILURE MODES EFFECTS ANALYSIS (FMEA) - CIL FAILURE MODE

NUMBER: MS-6MR-8029-02

REVISIONS

SEPT 1, 1995

SUBSYSTEM NAME: ORBITER DOCKING SYSTEM

LRU: MC621-0087-000# 6

ITEM NAME: PFCU

CRITICALITY OF THIS

**FAILURE MODE: 1R3** 

FAILURE MODE:

INADVERTENT PYROBOLT INITIATION OUTPUT.

MISSION PHASE:

ON-ORBIT

VEHICLE/PAYLOAD/KIT EFFECTIVITY: 104 ATLANTIS

CAUSE:

**MULTIPLE INTERNAL COMPONENT FAILURES** 

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

CRITICALITY 1R2 DURING INTACT ABORT ONLY (AVIONICS ONLY)? NO

REDUNDANCY SCREEN

A) FAILS

B) FAILS

C) PASS

#### PASS/FAIL RATIONALE:

MASKED BY "SERIES" REDUNDANCY

NOT DETECTABLE BECAUSE THE DCU IS POWERED OFF

Ç)

METHOD OF FAULT DETECTION:

NONE.

MASTER MEAS, LIST NUMBERS:

NONE

## - FAILURE EFFECTS -

# (A) SUBSYSTEM:

DEGRADATION OF REDUNDANCY AGAINST PROVIDING PYROBOLT INITIATION.

(B) INTERFACING SUBSYSTEM(S):

FIRST FAILURE - NO EFFECT.

(C) MISSION:

NO EFFECT.

(D) CREW, VEHICLE, AND ELEMENT(8):

Proprietary Data

| FAILURE MODES EFFECTS ANALYSIS (FMEA) - CIL FAILURE MODE NUMBER: M5-SMR-8029- 02

FIRST FAILURE - NO EFFECT.

#### (E) FUNCTIONAL CRITICALITY EFFECTS:

POSSIBLE LOSS OF CREW OR VEHICLE AFTER FOUR FAILURES. 1) INTERNAL PFCU SWITCHING DEVICE INADVERTENTLY TRANSFERS AND PROVIDES POWER TO THE PYRO INITIATION BUSES. 2) ONE OF TWO ASSOCIATED SWITCHES FAILS CLOSED. POTENTIAL "ACTIVE HOOKS FIRING" COMMAND TO THE PECU. 3) ONE RPC FAILS ON (40 AMPS - ANY OF FOUR BUSES) RESULTING IN POWER BEING PROVIDED TO THE PECU. 4) PYRO LOGIC BUS "B" CIRCUIT BREAKER FAILS CLOSED RESULTING IN AN INADVERTENT PYRO FIRING. POSSIBLE VEHICLE SEPARATION OR LOSS OF HABITABLE VOLUME DUE TO LINWANTED "PYRO FIRE" COMMAND.

DESIGN CRITICALITY (PRIOR TO OPERATIONAL DOWNGRADE, DESCRIBED IN F): 1R3

(F) RATIONALE FOR CRITICALITY CATEGORY DOWNGRADE: N/A (THERE ARE NO WORKAROUNDS TO CIRCUMVENT THESE FAILURES.)

## -DISPOSITION RATIONALE-

(A) DESIGN:

REFER TO APPENDIX J. ENERGIA HARDWARE.

(B) TEST:

REFER TO APPENDIX J. ENERGIA HARDWARE

PFCU CONTROL CIRCUIT OPERATION IS VERIFIED DURING GROUND CHECKOUT. ANY TESTING IS ACCOMPLISHED IN ACCORDANCE WITH OMRSD.

(C) INSPECTION:

REFER TO APPENDIX J. ENERGIA HARDWARE.

(D) FAILURE HISTORY:

REFER TO APPENDIX J. ENERGIA HARDWARE.

(E) OPERATIONAL USE:

NONE

- APPROVALS -

PRODUCT ASSURANCE ENGR

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